



transocean coatings

Atmospheric corrosivity categories in accordance with ISO 12944:2018

Durability	Systemnr.	Type	Product	DFT
C4				
1 - 7 years	1	EP	Transpoxy Barrier 92.16	60 µm
		PUR	Transurethane Shield 3.45S	60 µm
			Total	120 µm
	2	EP	Transpoxy Masterbond 94.67	160 µm
			Total	160 µm
	3	PA	Transocean Aspartic 80-75 96.43	120 µm
			Total	120 µm
	4	EP	Transofine Primer 1.04	60 µm
		PUR	Transurethane Finish H2O	60 µm
			Total	120 µm

7 - 15 years	1	EP	Transpoxy ZP Primer 91.61	70 µm
		EP	Transpoxy Barrier 92.16	70 µm
		PUR	Transurethane Shield 3.45S	60 µm
			Total	200 µm
	2	EP	Transpoxy Masterbond 94.67	120 µm
		PUR	Transurethane Shield 3.45S	60 µm
			Total	180 µm
	3	EP	Transofine Primer 1.04	70 µm
		EP	Transofine Special 3.04	70 µm
		AY	Transofine Finish 4.04	40 µm
			Total	180 µm
	4	EP	Transofine Primer 1.04	60 µm
		EP	Transofine Special 3.04	60 µm
		AY	Transurethane Finish H2O	60 µm
			Total	180 µm



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15 - 25 years	1	EP	Transpoxy ZP Primer 91.61	80 µm
		EP	Transpoxy Masterbond 94.67	100 µm
		PUR	Transurethane Shield 3.45S	60 µm
			Total	240 µm
	2	EP	Transozinc RZ Epoxy Primer 91.79	40 µm
		EP	Transpoxy Mio Sealer 91.65	80 µm
		PUR	Transurethane Shield 3.45S	80 µm
			Total	200 µm
	3	EP	Transpoxy Intermediate 92.19	80 µm
		EP	Transpoxy Intermediate 92.19	100 µm
		PUR	Transurethane Shield 3.45S	60 µm
			Total	240 µm
	4	EP	Transpoxy ZP Primer 96.61	80 µm
		EP	Transpoxy Barrier 92.16	100 µm
		PUR	Transurethane Shield 3.45S	60 µm
			Total	240 µm
	5	PUR	Transurethane zinc 1.60	80 µm
		PA	Transocean Aspartic 80-75 96.43	160 µm
			Total	240 µm



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> 25 years	1	EP	Transpoxy Masterbond 94.67	120 µm
		EP	Transpoxy Masterbond 94.67	120 µm
		PUR	Transurethane Shield 3.45S	60 µm
		Total		300 µm
	2	EP	Transozinc epoxy Primer 91.55	40 µm
		EP	Transpoxy Masterbond 94.67	160 µm
		PUR	Transurethane Shield 3.45S	80 µm
		Total		260 µm
	3	EP	Transpoxy Barrier 92.16	70 µm
		EP	Transpoxy Masterbond 94.67	170 µm
		PUR	Transurethane Shield 3.45S	55 µm
		Total		295 µm
	4	PUR	Transurethane zinc 1.60	80 µm
		EP	Transpoxy Mio Sealer 91.65	100 µm
		PUR	Transurethane Shield 3.45S	80 µm
		Total		260 µm

Listed coating systems are some examples of typical environments. Nevertheless, detailed coating systems can be made, based on detailed information. Please consult our technical department.

Issue date: 1-2-2024



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